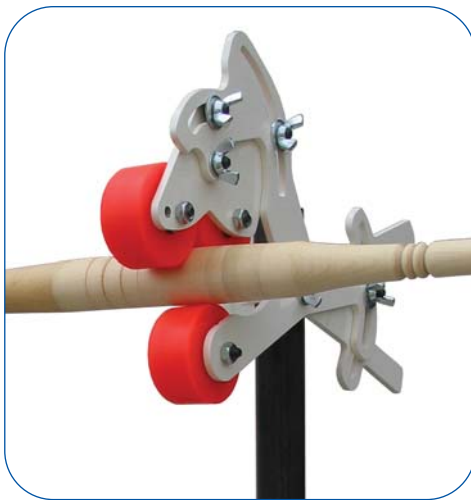


## Interested in turning Spindles?

An accessory head is available to turn your Bowl Steady Rest into a Spindle Steady Rest!

This head uses a scissor-like action to clamp around the spindle, and is very easy to setup and use. Simply move the Post forward, attach the head, and start turning.

Reducing the vibration along a spindle means a nicer finish to the piece (i.e. less time spent sanding) and a safer, more pleasurable turning experience.



*Spindle Steady Head Part No. 3308*

### **Manufacturers Warranty**

Date Purchased: .....

Manufactured parts on this ONEWAY product are backed by a warranty period of **5 years** from the date of purchase.

The Wheels and Bearings are **not** covered under this Warranty.

ONEWAY hereby agrees to repair or replace, any defects due to faulty material or workmanship, provided that:

1. The warranty period has not elapsed. Proof of purchase date (sales receipt etc.) is required prior to any repair taking place.
2. The product has not been altered or modified in any way.
3. The product has not been subjected to misuse, abuse, negligence, or was not used strictly in accordance with these instructions.
4. Transportation costs incurred in returning the product to ONEWAY Manufacturing is pre-paid by the customer.

This warranty does not cover any costs or damages arising directly or indirectly from the operation of this product.

No other guarantee, written or verbal, is authorized by ONEWAY Manufacturing.

*Our policy is one of continuous improvement. We therefore reserve the right to change the specification and/or design without notice.*

**ONEWAY**  
MANUFACTURING

241 Monteith Ave, Stratford, ON, N5A 2P6, Canada

Phone: 1-519-271-7611

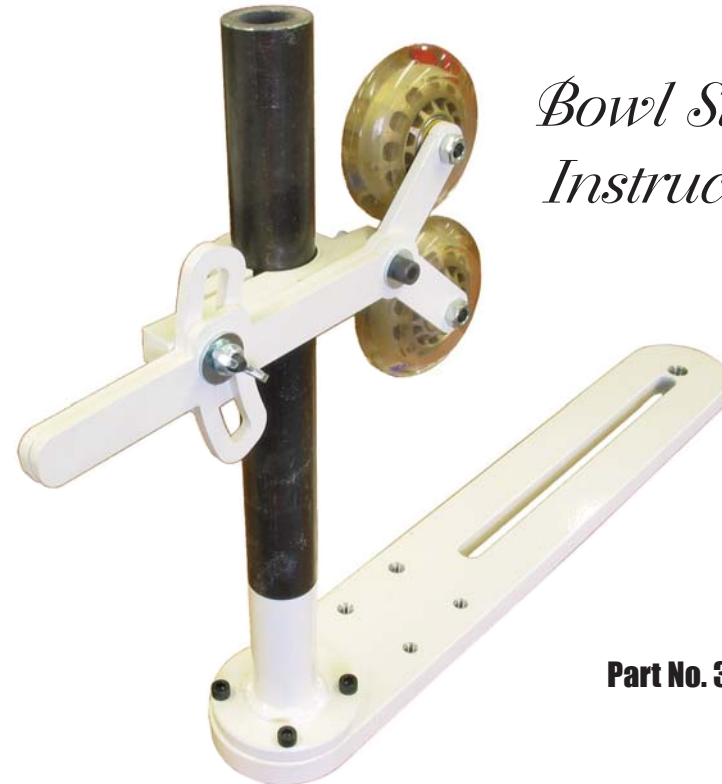
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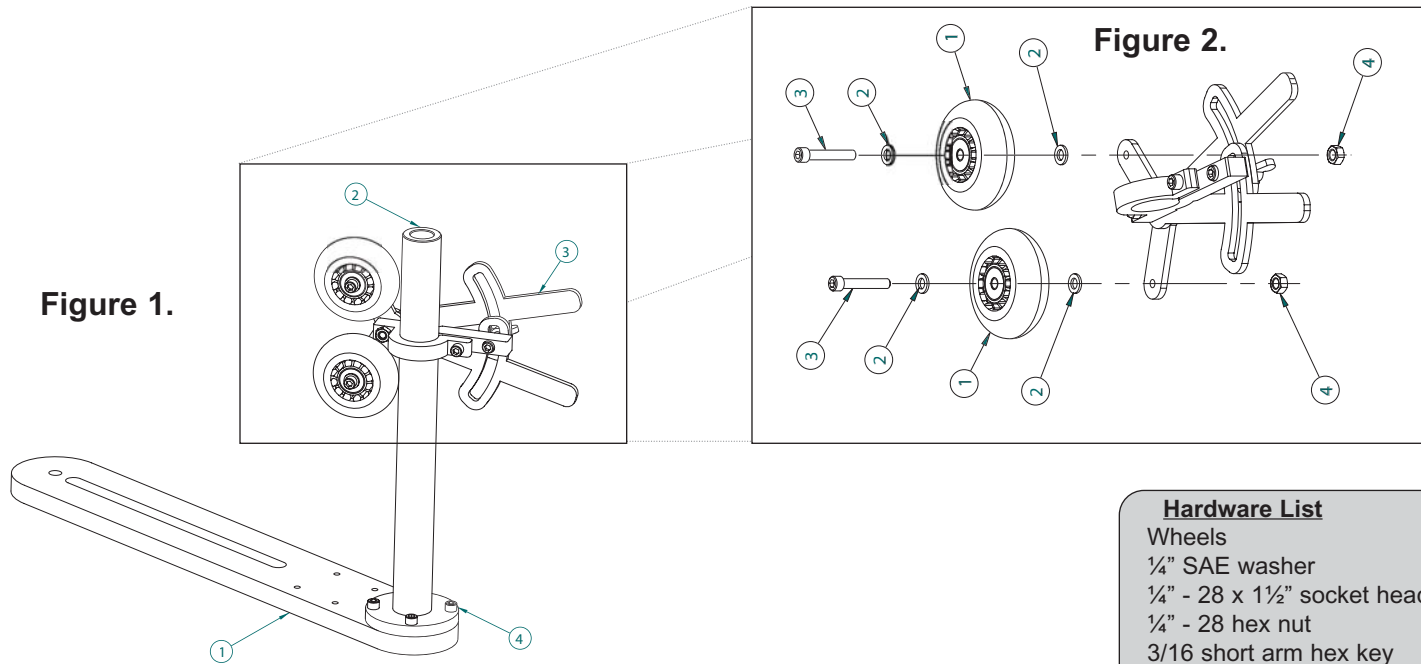
## *Bowl Steady Instructions*

**Part No. 3248**

### **Contents Of Package**

- Tension Arm Assembly •
  - Wheels (2) •
  - 1¼" Post •
  - Base •
- Hardware Package •
- Clamp Block (*lathe specific*) •

*Note: Clamp Block may be packaged separately*



**Figure 1.**

**Figure 2.**

Hardware List	Qty	Location
Wheels	2	Fig. 2, No. 1
1/4" SAE washer	4	Fig. 2, No. 2
1/4" - 28 x 1 1/2" socket head cap screws	2	Fig. 2, No. 3
1/4" - 28 hex nut	2	Fig. 2, No. 4
3/16 short arm hex key	1	
Base	1	Fig. 1, No. 1
Post	1	Fig. 1, No. 2
Tensioning Arm Assembly	1	Fig. 1, No. 3
1/4" - 20 x 3/4" socket head cap screws	4	Fig. 1, No. 4

## Assembly Instructions

### Step 1.

Assemble the wheels (Fig. 2, No. 1) to the tensioning arms (Fig 1., No. 3) as shown in the above diagram. Make sure you use the Socket Head Cap Screws (Fig. 2, No. 3) which are included in the Hardware Package.

*Note: Screw (Fig. 2, No. 3) should be snug, whereas, the Nut (Fig. 2, No. 4) should be tight.*

### Step 2.

Assemble the Tube (Fig 1, No. 2) to the Base Plate (Fig. 1, No. 1) using **four** 1/4" - 20tpi x 3/4" long Socket Head Cap Screws (Fig. 1, No. 4) which are included in the Hardware Package

### Step 3.

Attach the Tensioning Bar Assembly (Fig. 1, No. 3) to the Post (Fig. 1, No. 2) and tighten to the desired height.

## How to use the Bowl Steady

Position the Bowl Steady to the front of the bowl. Next, bring the two wheels up close and perpendicular to the rim of the bowl (or platter) you are turning. Once the Bowl Steady is in place, tighten down the locking bolt to secure the Base to the lathe bed. Loosen off the wing nut and give the tensioning arms a squeeze. When they are firm against the rim, tighten the wing nut and you are ready to go.

### Notes

1. Experiment with different locations between the foot and rim of the bowl (or platter) for best results.
2. The thinner the bowl is, the more the bowl rest will help.