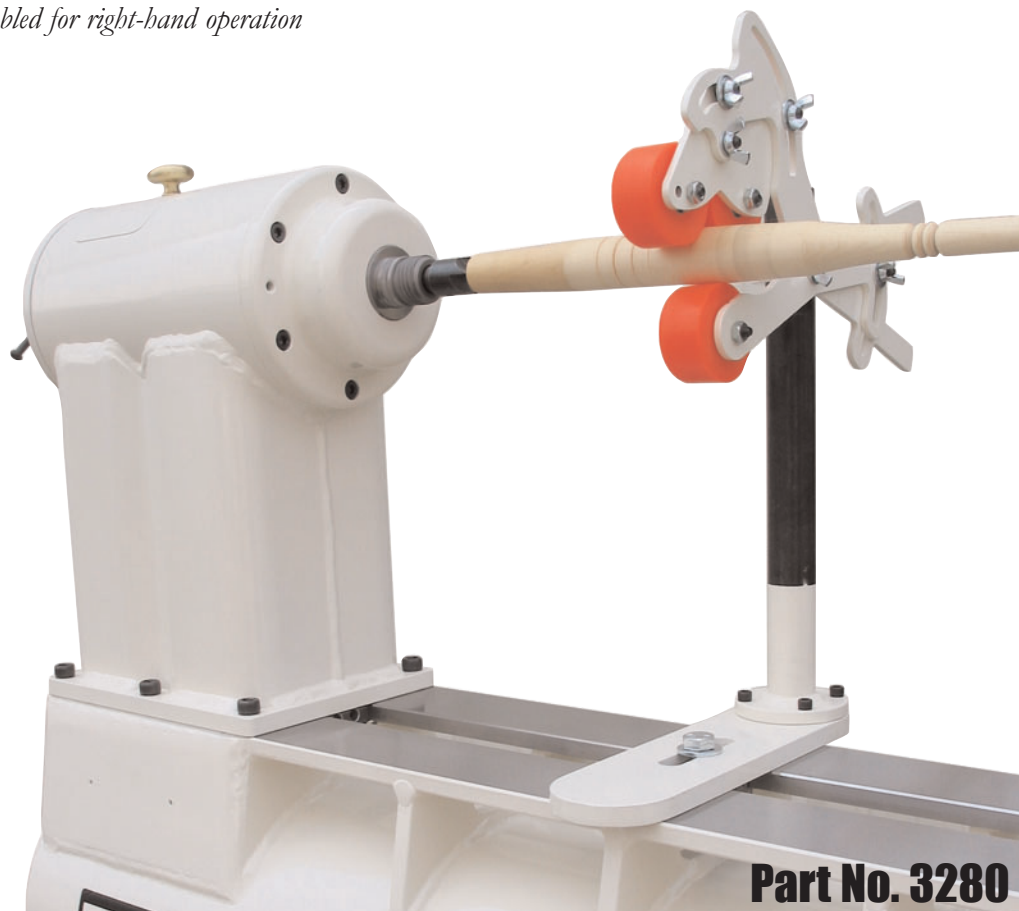


# Spindle Steady Instructions

*Pre-assembled for right-hand operation*

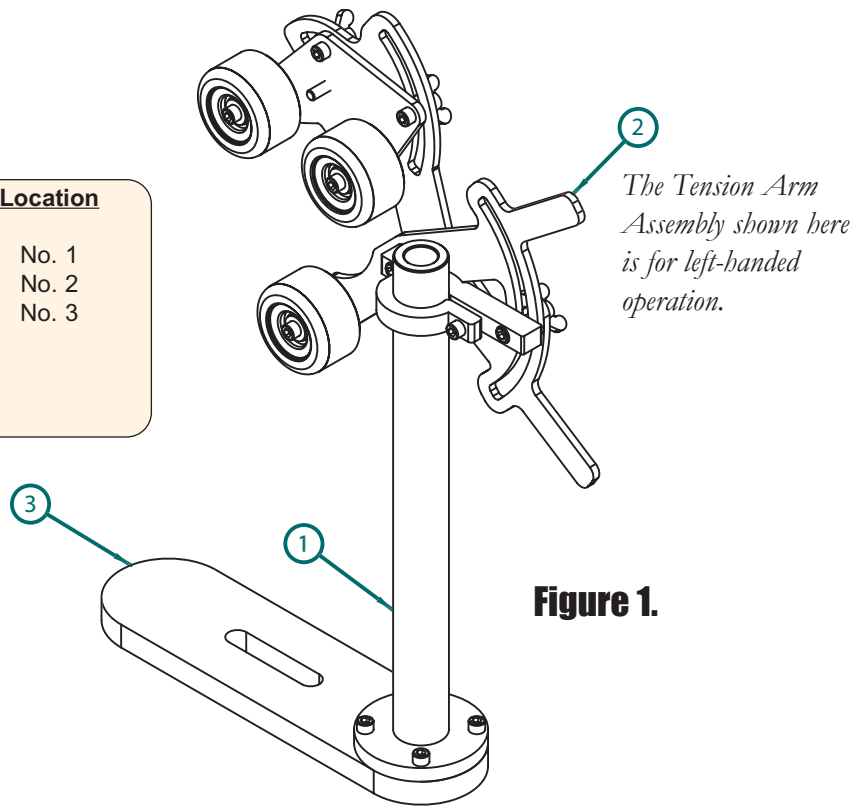


## **Contents Of Package**

- Tension Arm Assembly •
  - Wheels (3) •
  - 1 1/4" Post •
  - Base •
- Hardware Package •
- Clamp Block (*lathe specific*) •

*Note: Clamp Block may be packaged separately*

<b>Hardware List</b>	<b>Qty</b>	<b>Location</b>
Post	1	No. 1
Tension Arm Assembly	1	No. 2
Base	1	No. 3
1/4" - 20 x 3/4" socket head cap screws	4	
3/16 short arm hex key	1	



**Figure 1.**

## Assembly Instructions

### Step 1.

Assemble the Post (Fig 1. No. 1) to the Base Plate (Fig 1. No. 3) using **four** 1/4"- 20tpi x 3/4" long Socket Head Cap Screws which are included in the Hardware Package.

### Step 2.

Attach the Tensioning Bar Assembly (Fig 1. No. 2) to the Post (Fig 1. No. 1) and tighten at the approximate spindle height.

### Important Note

The Tensioning Arm Assembly is pre-assemble for right-hand operation. This can be changed to accommodate left-hand operation (refer to Figure 1. above to view the left-handed assembly).

## How to use the Spindle Steady

Position the spindle steady on your machine so that the post is at the back. Adjust the height of the tension arm assembly to vertically center the tension arm assembly with the spindle (exact height adjustment is not critical). Loosen off all the wing nuts, open up the tensioning arms and slide the base forward until the bottom wheel is close to bottom dead center on the spindle you're turning. Tighten the base to the lathe bed. Once the spindle steady is securely fastened to the lathe, squeeze the tension arms with light pressure to bring the wheels into contact with the spindle. Be careful not to pull up or push down on the tensioning arms as this will deflect the spindle. Tighten all the wing nuts starting with the two that clamp the arms, and finish with the two that clamp the swivel block.

**Removal** - reverse the above process to remove the spindle from the steady.

## Manufacturers Warranty

Date Purchased: .....

Manufactured parts on this ONEWAY product are backed by a warranty period of **5 years** from the date of purchase.

The Wheels and Bearings are **not** covered under this Warranty.

ONEWAY hereby agrees to repair or replace, any defects due to faulty material or workmanship, provided that:

1. The warranty period has not elapsed. Proof of purchase date (sales receipt etc.) is required prior to any repair taking place.
2. The product has not been altered or modified in any way.
3. The product has not been subjected to misuse, abuse, negligence, or was not used strictly in accordance with these instructions.
4. Transportation costs incurred in returning the product to ONEWAY Manufacturing is pre-paid by the customer.

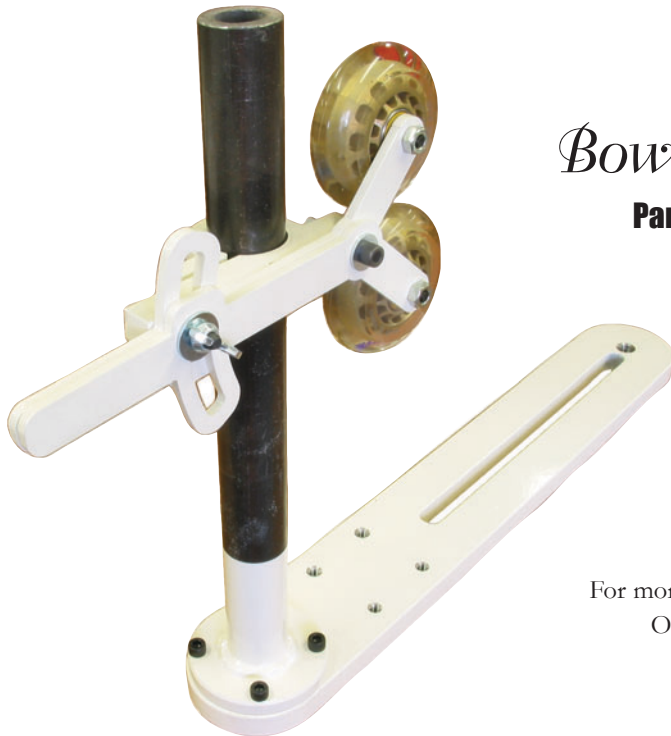
This warranty does not cover any costs or damages arising directly or indirectly from the operation of this product.

No other guarantee, written or verbal, is authorized by ONEWAY Manufacturing.

*Our policy is one of continuous improvement. We therefore reserve the right to change the specification and/or design without notice.*

### Interested in Turning Bowls?

The ONEWAY **Bowl Steady** is specifically designed to assist in dampening the vibration caused when turning medium to large sizes bowls. Utilizing the same “scissor” clamping mechanism as the Spindle Steady, the **Bowl Steady** will accommodate bowls from 10”, all the way up to 24”.



### *Bowl Steady*

**Part No. 3248**

For more information on the **Bowl Steady** or other ONEWAY products, visit our website at [www.oneway.ca](http://www.oneway.ca)

## Other ONEWAY Products

### Live Center

ONEWAY Live Centers were designed specifically for the wood turner, with accessories included to suit most applications. They have a threaded, rotating, cup center.

This cup center is the only component which rotates, making it very safe.

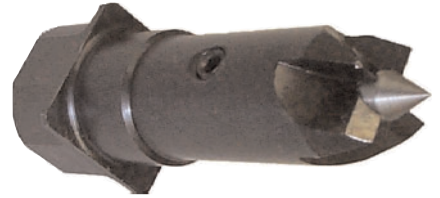
- » #1 Morse Taper *Order No. 1100*
- » #2 Morse Taper *Order No. 2064*
- » #3 Morse Taper *Order No. 2065*



### Chuck Spurs

ONEWAY Spurs are available to mount directly into the Stronghold, ONEWAY, and Talon Chucks. Because of this direct mounting capability, it is unnecessary to remove the Chuck from your lathe to do spindle work.

- » 1/2" Chuck Spur *Order No. 2027B*
- » 1" Chuck Spur *Order No. 2028A*



### Scroll Chucks

ONEWAY makes three models of chuck - **ONEWAY**, **Talon**, & **Stronghold**. All our chucks are 4 - Jaw scroll chucks, precision ground, and nickel plated. Our top jaws are profiled (patented) for extra gripping power.

- » ONEWAY Chuck *Order No. 2170*
- » Talon Chuck *Order No. 2985*
- » Stronghold Chuck *Order No. 2137*



### Chuck Accessories

Several different accessories are available for each of our chucks. These include:



- » *Spigot Jaws* *ONEWAY Order No. 3014, Talon Order No. 3016*



- » *Step Jaws (#1 Jaws)* *ONEWAY & Talon Order No. 2156*

- » *#1 Jaws* *Stronghold Order No. 2104*



- » *#2 Smooth Jaws* *ONEWAY & Talon Order No. 2573, Stronghold Order No. 2948*



- » *#3 Jaws* *ONEWAY Order No. 2158, Talon Order No. 3015, Stronghold Order No. 2106*



- » *Flat Jaws* *ONEWAY & Talon Order No. 2678, Stronghold Order No. 2756*



- » *Jumbo Jaws* *ONEWAY & Talon Order No. 2047, Stronghold Order No. 2136*